## INTERNATIONAL SEARCH REPORT

International application No.

PCT/US03/34977

A. CLASSIFICATION OF SUBJECT MATTER  IPC(7) : G06F 17/00; G06N 5/02  US CL : 706/47					
According to International Patent Classification (IPC) or to both national classification and IPC					
B. FIELDS SEARCHED					
Minimum documentation searched (classification system followed by classification symbols)  U.S.: 706/47; 705/29, 364/468					
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched					
Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) ACM, IEEE					
C. DOC	UMENTS CONSIDERED TO BE RELEVANT				
Category *	Citation of document, with indication, where a	ppropriate, of the relevant passages	Relevant to claim No.		
A	US 2002/0073001 A1 (Palmer et al) 13 June 2002 (1		1-5, 7-8, 12-22		
A	US 5,463,555 A (Ward et al) 31 October 1995 (31.1	0.1995).	1-8, 12-22		
A, E	US 2004/0024891 A1 (Agrusa et al) 05 February 2004 (5.2.2004).		1-5, 7-8, 11-22		
A	Bradford, R. and Stuehler, J., The Role of Process Manufacturing Processes, IEEE Transactions on Ma Issue 1, pgs. 5-9.	Iford, R. and Stuchler, J., The Role of Process Data in Controlling and Optimizing unfacturing Processes, IEEE Transactions on Manufacturing Technology, 6/1972, Vol. 1 e 1, pgs. 5-9.			
A	Long, E. and Misra, A., A Model-Based Engineerin Discrete Manufacturing, Engineering of Computer-I 197-202.		, 1-5, 7-8, 11-22		
Further	documents are listed in the continuation of Box C.	See patent family annex.			
Special categories of cited documents:  "A" document defining the general state of the art which is not considered to be		"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention			
of particular relevance  "E" earlier application or patent published on or after the international filing date  "X"		"X"  document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone  "Y"  document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination			
"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)					
"O" documen	t referring to an oral disclosure, use, exhibition or other means	being obvious to a person skilled in th	e art		
"P" document published prior to the international filing date but later than the priority date claimed		"&" document member of the same patent family			
Date of the actual completion of the international search		Date of mailing of the international search report  1 4 APR 2004			
19 March 2004 (19.03.2004)					
Name and mailing address of the ISA/US  Mail Stop PCT, Atm: ISA/US		7m 0	1/1 186		
Commissioner for Patents		Anil Khatri Slames K.	a this		
P.O. Box 1450 Alexandria, Virginia 22313-1450		Anil Khatri James R. /	·		
	xandria, Virginia 22313-1450 o. (703) 305-3230				
Form PCT/ISA/210 (second sheet) (July 1998)					

## INTERNATIONAL SEARCH REPORT

International application No.

PCT/US03/34977

D T O	
This inter	Observations where certain claims were found unsearchable (Continuation of Item 1 of first sheet)
THIS HAD	rnational report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:
1.	Claim Nos.: 18 and 19 because they relate to subject matter not required to be searched by this Authority, namely: Please See Continuation Sheet
2.	Claim Nos.:  because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:
. 🗀	Claim Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).
ох П	Observations where unity of invention is lacking (Continuation of Item 2 of first sheet)
	ational Searching Authority found multiple inventions in this international application, as follows:
	,
	As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.
	As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
	As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:
	No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:
ıark on P	The additional search fees were accompanied by the applicant's protest.  No protest accompanied the payment of additional search fees.
DOTTO	(2)

	PC17US03/34977
INTERNATIONAL SEARCH REPORT	

Box 1 Observations where certain claims were found unsearchable 1. because they relate to subject matter not required to be searched by this Authority, namely:

1. Claim 18 recites a method for providing a manufacturing control engine capable of receiving and processing data to generate manufacturing control instructions, which can be accomplished solely on a computer and does not appear to produce a concrete, tangible, and useful result.

Claim 19 further recite the step of providing a "data store" to store abstract "manufacturing rules" and "manufacturing environment conditions", which can also be accomplished solely on a computer and does not appear to produce a concrete, tangible, and useful result.

THIS PAGE BLANK (USPTO)